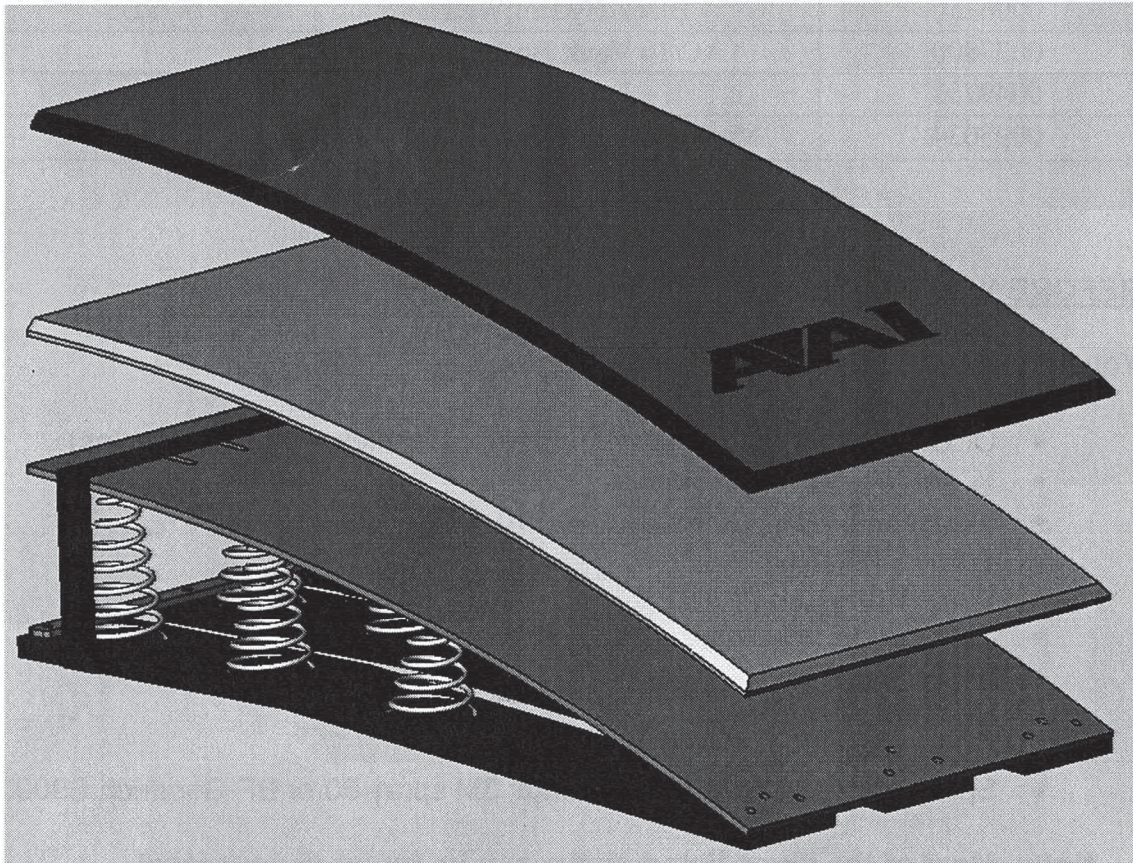




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## TAC/10 VAULT BOARD RECOVERY KIT

<b>MODEL NUMBER</b> 407-210	<b>LAST REVISION DATE</b> 04/22/2021	<b>INSTRUCTION NO.</b> 82297
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**Your TAC/10 Vault Board recovery kit  
includes the following parts.**

<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
0006250	Black Hydrem Welt	4 YDS
0077800	TAC/10 Vault Board Cover	1
0049732	Foam Pad	1
0095034	Motion/Height Warning Label	1

**BEFORE YOU BEGIN**

You will need the following tools and materials:

- 3/8" Pneumatic Stapler
- Or Commercial Grade Electric Stapler (Stanley 1/8" to 3/4" staples)
- 1/2" Wide x 3/8" legs Staples
- Industrial Carpet Cutter (Stanley 10-480)
- Wood Clamp
- Work Table
- Scrapping Blade/edge
- Safety Glasses
- Rubber/Latex Gloves
- Drop Cloth
- Spray Adhesive (AAI recommends 3M spray 90 or BF Goodrich S9000)

**Note: Most of the items listed above can be found at your local hardware store, or any major hardware store near your location.**

**INSTRUCTIONS**

1. Wear appropriate clothing and safety glasses; gloves are recommended when using the spray-on adhesive.
2. Begin removing existing cover and foam from TAC/10 Vault Board.



- Using the Spray Adhesive, spray on the top surface of the board and bottom surface of foam following the instructions on the adhesive as shown in Figure-1.

**NOTE: MASK OFF ALL AREAS THAT DO NOT NEED ADHESIVE. ALSO USE DROP CLOTH TO COVER OTHER EQUIPMENT DUE TO OVER SPRAY.**

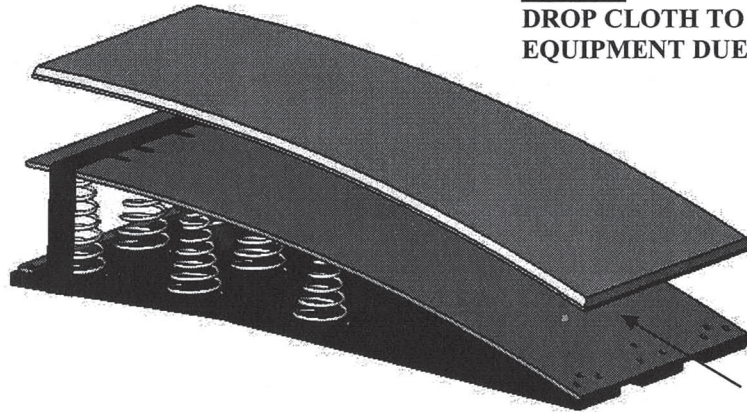


Figure 1

- Lay the foam down on the adhesive; be sure to keep foam centered so the foam doesn't overlap the edges of the board as shown in Figure-2.

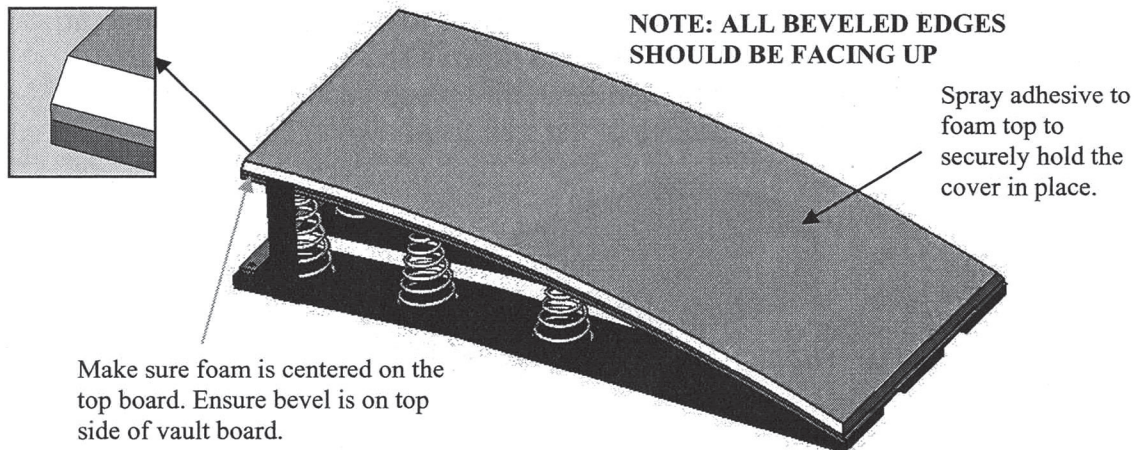
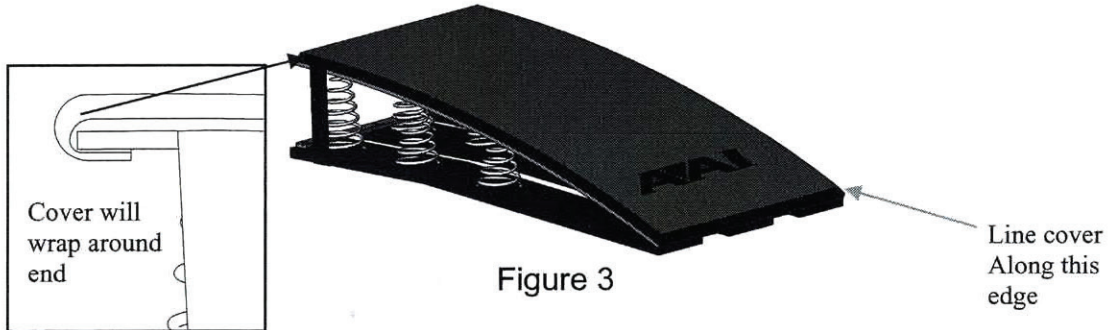


Figure 2

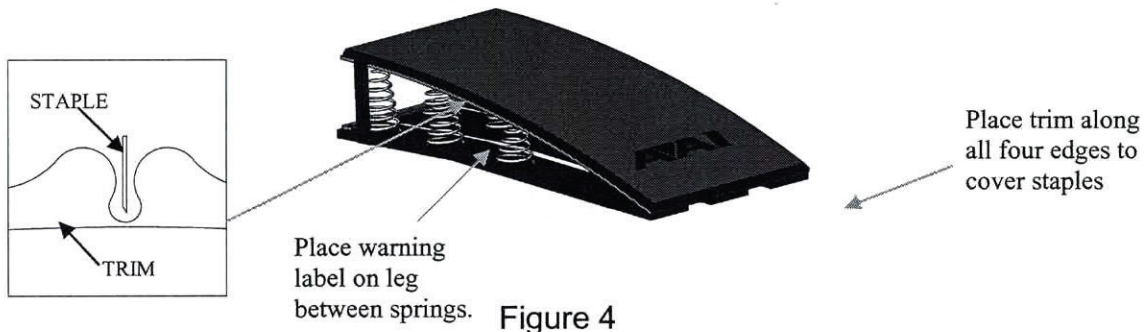
- Next spray adhesive on top of the foam and the under side of the Tac/10 material, again following adhesive directions for use. See Figure-2 for adhesive application.

**CAUTION: In order to correctly cover the board the Tac/10 material must be stretched; this will apply the correct tension in the cover and help eliminate wrinkles as well. Be sure to pull it tight and cover the entire surface of the board.**

6. Line TAC/10 cover up at the backside of the board and press firmly to get good adhesion as shown in Figure-3.



7. The TAC/10 cover at the front of the board will wrap around the edge of the top board as shown in the Figure above.
8. Next, staple the cover securely to the top board. Place staples about every 1/2" around the edge of the cover to insure the cover remains in place.
9. After applying the cover, use your carpet cutter to cut the rubber trim to fit around each edge. Tack each trim piece down with staples, be sure to place enough staples down to hold each trim piece securely. Each staple must be placed within the groove of the trim as shown in figure-4.



10. Your last step is to apply the warning label to the leg of the vault board look at Figure-4 for placement.
11. Your TAC/10 Vault Board is now ready for use.

**NOTE: ALLOW YOUR TAC/10 VAULT BOARD TO DRY BEFORE USING.**