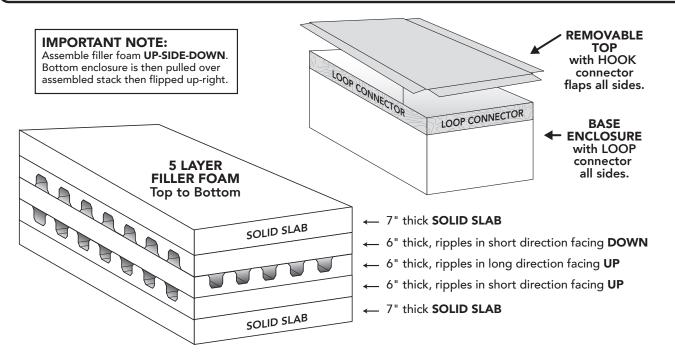
32" PIT INSTALLATION & ASSEMBLY INSTRUCTIONS



 IMPORTANT: You MUST use enough SPRAY ADHESIVE to prevent foam layers from separating during assembly.
We recommend 3M HI-STRENGTH 90 CONTACT ADHESIVE, available at major hardware stores. You will need 2 to 3 cans depending on the size of your pit. An inexpensive drop cloth or blue tarp is also recommended to catch over spray.



This product is shipped unassembled to reduce freight cost, as well as reduce the possibility of shipping damage. Assembly is easy and will acquaint you with interchangeable filler feature. Supplied components are as illustrated above.

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- 1. Find a large clean area (free-x floor area is ideal) to assemble your pit. No tools required. Use Spray Adhesive to repair any foam seam separation (if any) and for bonding foam layers together. Follow instructions on can.
- 2. **NOTE:** Filler foam is stacked **UP-SIDE DOWN** then the base enclosure is pulled over the full stack and flipped up-right. Working your way around the stack, spray a small amount of adhesive onto top & bottom surfaces of each slab in stack including inward facing corner surfaces of top and bottom slabs. The idea is to bond entire stack together so that it won't shift out of line during assembly. Glue will begin to get tacky in about a minute. As it does, pinch all surfaces together until all slabs are bonded together.
- 3. After foam stack and base enclosure are flipped up-right, you may need to lift and shake the foam to ensure it is properly in place. If necessary, reach into corners and adjust until bottom corners of foam fill out corners of cover.
- 4. Pull top cover section over foam and adjust until all four corners are in line. Pull taut and fasten hook connector on the inside flap of removable top cover, to the loop connector on sides of bottom enclosure.

TIP: Periodically remove foam stack from cover, flip it over and reassemble to promote even wear.

IMPORTANT Never use a mat with tears, evidence of flattening, and/or any other defects.

IMPORTANT CONSUMER PRODUCT HAZARD WARNING — PLEASE READ!

Serious injury (including paralysis or death) could result from any activity involving motion, rotation, and/or height. All users of this equipment assume the risk of serious injury. Mats, pits, and padding cannot and do not eliminate hazards. This product should be used ONLY by properly trained and qualified participants under the supervision of a trained professional instructor. Do not allow use without proper supervision. Do not use a mat with tears, evidence of flattening, and/or other defects. Do not use apparatus with damaged, worn, and/or missing parts. Check for proper positioning of mats and apparatus before each use. Replace this label if it becomes damaged or illegible. This is not a toy.