

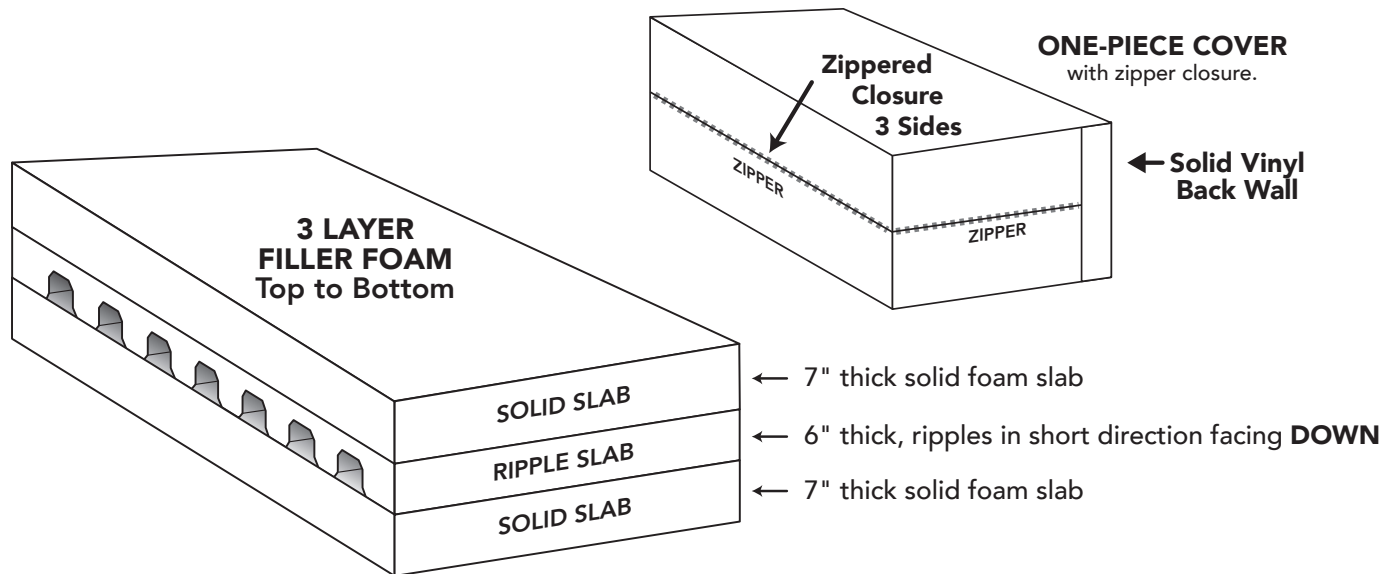
20" PIT WITH ZIPPER CLOSURE INSTALLATION & ASSEMBLY INSTRUCTIONS



BUY



IMPORTANT: You **MUST** use enough **SPRAY ADHESIVE** to prevent foam layers from separating during assembly. We recommend **3M HI-STRENGTH 90 CONTACT ADHESIVE**, available at major hardware stores. You will need 2 to 3 cans depending on the size of your pit. An inexpensive drop cloth or blue tarp is also recommended to catch over spray.



This product is shipped unassembled to reduce freight cost, as well as reduce the possibility of shipping damage. Assembly is easy and will acquaint you with interchangeable filler feature. Supplied components are as illustrated above.

IMPORTANT: You **MUST** use enough **SPRAY ADHESIVE** to prevent foam layers from separating during assembly. 2 to 3 cans is recommended depending on the size of your pit. An inexpensive drop cloth or blue tarp is also recommended to catch over spray.

1. Find a large clean area (free-x floor area is ideal) to assemble your pit. No tools required. Use Spray Adhesive to repair any foam seam separation (if any) and for bonding foam layers together. Follow instructions on can.
2. Assemble the layers of filler foam as illustrated above. Working your way around the stack, spray adhesive onto top & bottom surfaces of each slab in stack including inward facing corner surfaces of top and bottom slabs. The idea is to bond entire stack together so that it won't shift out of line during assembly. Glue will begin to get tacky in about a minute. As it does, pinch all surfaces together until all slabs are bonded together.
3. After foam stack has been attached together with spray adhesive, turn foam stack **ON IT'S SIDE** and slide the enclosure over the top so the solid vinyl back wall fits into all corners, then pull the zippered corners into place.
4. **IMPORTANT** Have someone pull the zippered sections together, while zipper is closed making sure **ALL** of the zipper teeth engage. Failure to assure zipper fastens correctly may cause zipper failure during pit use.

TIP: Periodically remove foam stack from cover, flip it over and reassemble to promote even wear.

IMPORTANT Never use a mat with tears, evidence of flattening, and/or any other defects.

IMPORTANT CONSUMER PRODUCT HAZARD WARNING — PLEASE READ!

Serious injury (including paralysis or death) could result from any activity involving motion, rotation, and/or height. All users of this equipment assume the risk of serious injury. Mats, pits, and padding cannot and do not eliminate hazards. This product should be used **ONLY** by properly trained and qualified participants under the supervision of a trained professional instructor. Do not allow use without proper supervision. Do not use a mat with tears, evidence of flattening, and/or other defects. Do not use apparatus with damaged, worn, and/or missing parts. Check for proper positioning of mats and apparatus before each use. Replace this label if it becomes damaged or illegible. This is not a toy.